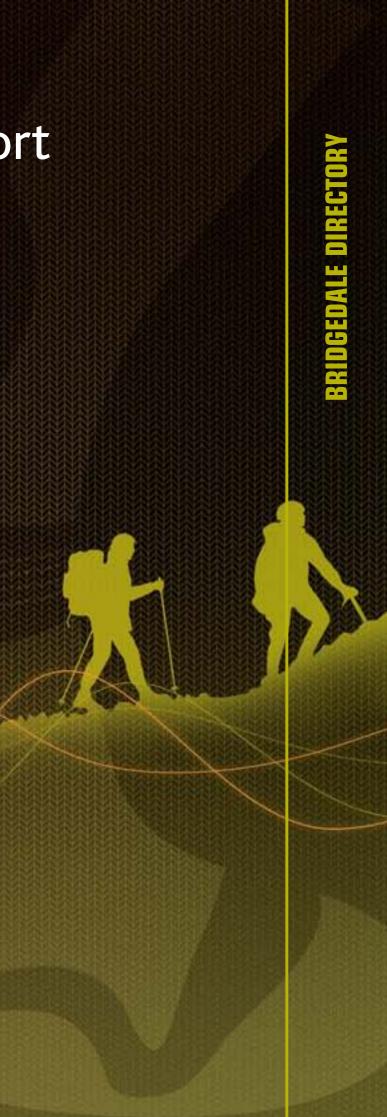
Enduring Comfort is a way of life at Bridgedale.







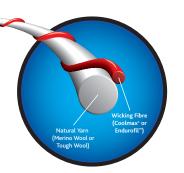
Cover photography: ©PatitucciPhoto



WoolFusion[®] Technology

WoolFusion[®] is our unique technology that sets Bridgedale apart from other sock brands. Bridgedale's WoolFusion® technology combines the highest quality natural yarns; Merino wool or Tough wool, and fuses them with high performance microfibres; Coolmax[®] or Endurofil[™].

This unique technology, results in socks that perform to the highest level. WoolFusion[®] socks provide supreme, lasting comfort: they are warm when they need to be and wick when there is excess moisture. Overall they are extremely comfortable and hard wearing this is enduring comfort.



T2

T2 Anti-compression loop

comfort all day long.

Technology, exclusive to Bridgedale. This is

additional level of impact protection; the

inner loop has even more resilience than

the outer loop for cushioning when you

need it. T2 pad technology has been knit

into the pressure points: ball of the foot,

lace up area and achilles, offering enduring

Outer Loop

Inner Loop

a loop within a loop which offers an

Guarantee

'Enduring Comfort'. 3-Year WoolFusion® Guarantee:

Bridgedale WoolFusion[®] socks are guaranteed. We are so confident about the Enduring performance of our socks that we are offering a 3 Year guarantee with all socks made using our WoolFusion® technology. Please refer to glossary for further details.



Only for products that are made with WoolFusion[®].

Comfort Guarantee:

Products without WoolFusion® come with a 1 year guarantee. These products will still perform to a very high level but have not been made with the WoolFusion® technology.



For all other products not made with WoolFusion®

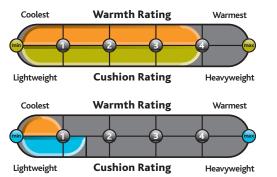
Warmth/Cushion Rating

From our research Warmth and Cushioning are the key features that consumers are looking for when choosing a new pair of Bridgedale socks.

To help speed up the decision process we have introduced a new rating system for each product. This is clearly seen on the reverse of each pack as a quick and easy reference for the consumer to self select the product required.

The all year round
Endurance Trekker sock
features the warmth rating
of 4 out of 5 and a cushion
rating of 4 out of 5.

A lightweight running sock such as X-Hale Multisport will feature cool rating of 1 with an underfoot cushion rating of 1.5.



New Styles, Colours & Sizes for 2010





Trailhead











Outdoor Series Summit//Trekker//Trail Heavyweight//Midweight//Lightweight//Ultra Lightweight

This range of socks is designed to offer Enduring Comfort for a wide range of Outdoor activities from Mountaineering in the Himalayas to a day hike in the Lake District.

Endurance

WoolFusion[®] socks with Tough Wool and Endurofil[™] are in the Endurance Range i.e. Endurance Summit, Endurance Trekker and Endurance Trail. These socks are built to last and are extremely durable.

Summit

The Summit range is designed to includes high density cushioning that remains resilient all day long.

Double cuff

Trekker

The Trekking range are mid-weight socks for 3 season hiking and trekking in all conditions.

Trail

The Trail range offers 2 season versatility for summer hiking and trails.

ventilation

Forward

elastic

Cool ventilation

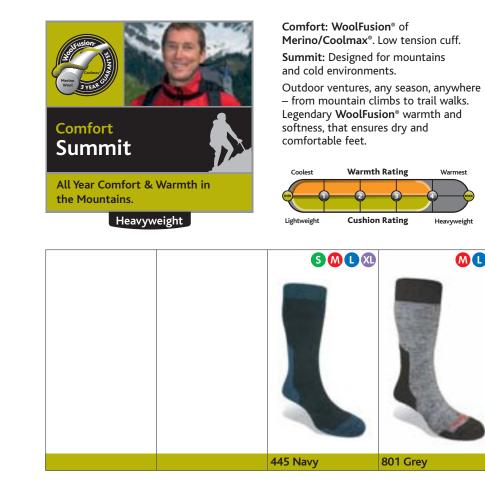


Comfort

WoolFusion[®] socks with Merino Wool and Coolmax[®] are in the Comfort range. These socks are built for softness and superb wicking performance.









445 Navy

531 Olive

ibre Content 47% New Wool 34% Nylon/polyamide
18% Endurofil[™]/polypropylene
1% Lycra[®]/elastane



Comfort: WoolFusion® of Merino/Coolmax[®]. Low tension cuff. Summit: Designed for mountains

and cold environments. Outdoor ventures, any season, anywhere from mountains to trails. Legendary WoolFusion[®] warmth and softness, that ensures dry and comfortable feet.

Warmth Rating





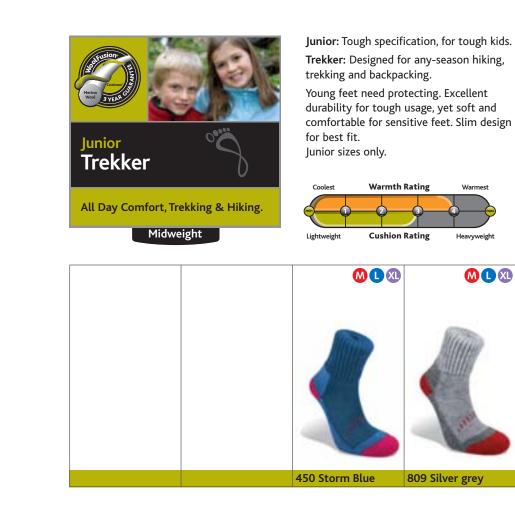




Women's sizes, women's slim fit.



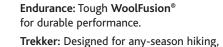






Women's Fit: Extended Backpacking, Trekking & Hiking.

Midweight



Coolest

trekking and backpacking. For the regular or dedicated female enthusiast. Unique Bridgedale

construction ensures dry, warm and comfortable feet – mile after mile. Women's sizes, women's slim fit.



Lightweight **Cushion Rating** Heavyweight





Fibre Content: 41% New Wool 37% Nylon/polyamide 21% Endurofil[™]/polypropylene 1% Lycra[®]/elastane









Outdoor Series

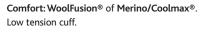




Women's Comfort Trekker

Women's Fit: All Day Comfort, Trekking & Hiking.

Midweight



Trekker: Designed for any-season hiking, trekking and backpacking.

Universal sock with superior next-to-skin comfort. Unique **Bridgedale** construction ensures a dry environment for comfortable and healthy feet. Women's sizes, women's slim fit.



Lightweight Cushion Rating Heavyweight



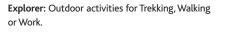


Fibre Content:50%Coolmax*/polyester27%Merino Wool22%Nylon/polyamide1%Lycra*/elastane





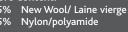




Classic rugged hiking sock for day-long comfort and protection for cool or cold conditions. All wool terry-loop cushion construction with nylon for added resilience and durability.

Warmth Rating





Midweight **Cushion Rating** Lightweight weigh SML SML

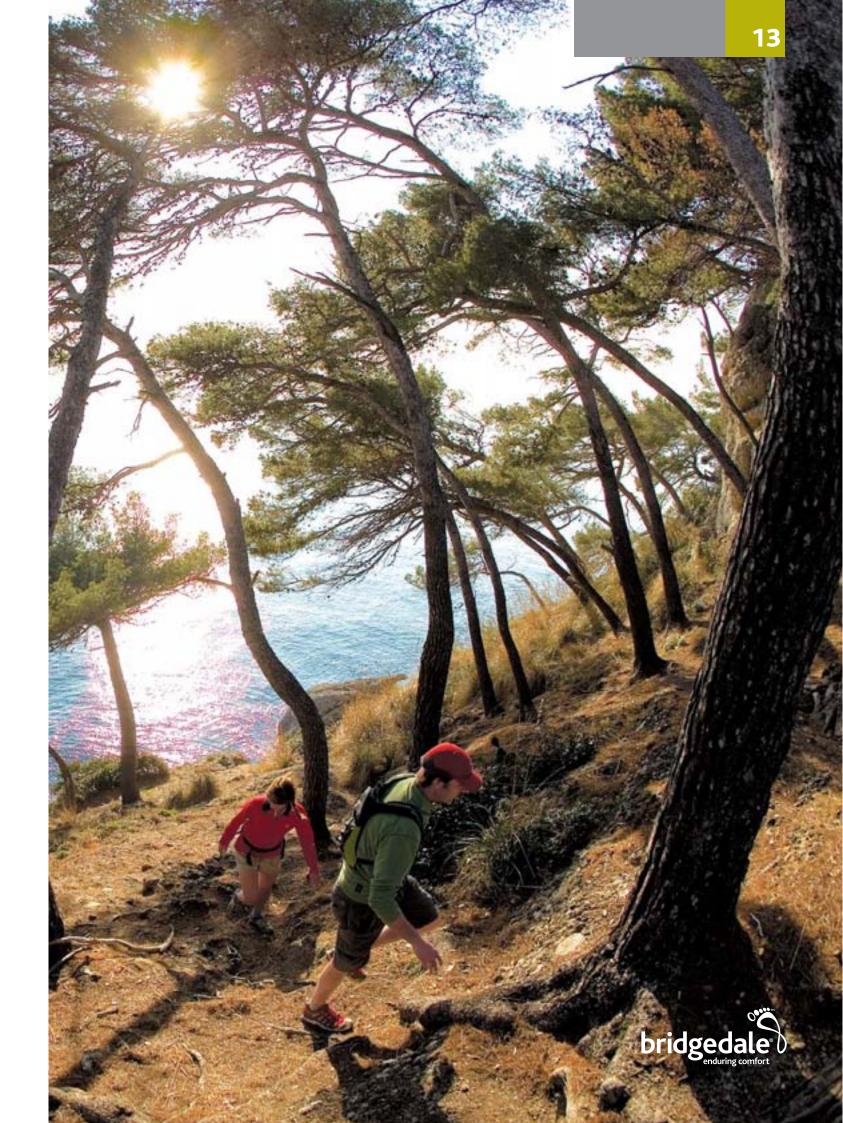
Cooles

445 Navy

445 Navy 538 Dark Olive

509 Style Code

Fibre Content: 65% New Wool/ Laine vierge 35% Nylon/polyamide



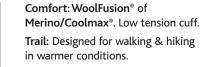




Comfort Trail

Walking & Hiking in Warmer Conditions.

Lightweight



All-day comfort for activities in cool, warm or hot environments. Typical activities: adventure travel, fitness or Nordic walking, and day hiking.



Lightweight **Cushion Rating** Heavyweight





517 Style Code

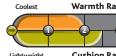
SML

66% Coolmax®/polyester 23% Nylon/polyamide 10% Merino Wool 1% Lycra®/elastane



Comfort: WoolFusion® of Merino/Coolmax[®]. Low tension cuff. Trail: Designed for walking & hiking in warmer conditions. All-day comfort for activities in cool, warm or hot environments. Typical activities:

and day hiking.

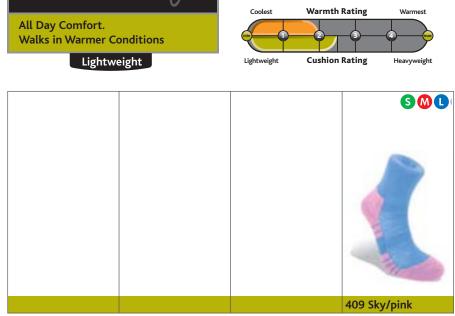






Junior: Tough specification, for tough kids. Trail: Designed for walking & hiking in warmer conditions. Young feet need protecting. Soft, comfortable cushioning underfoot for sensitive feet. Slim design for best fit. Young kids sizes only.

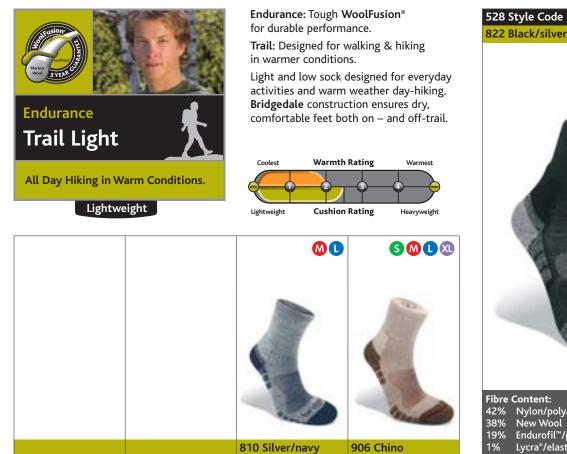




adventure travel, fitness or Nordic walking,



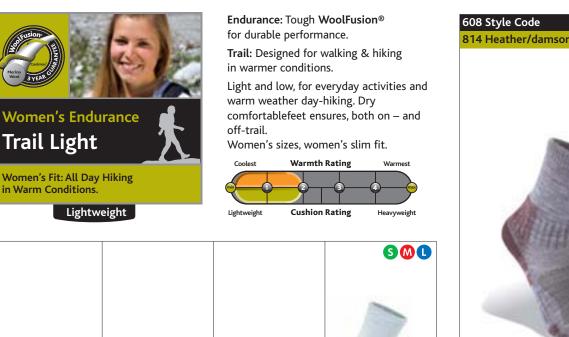






SML

Fibre Content:42%Nylon/polyamide38%New Wool Endurofil[™]/polypropylene Lycra[®]/elastane

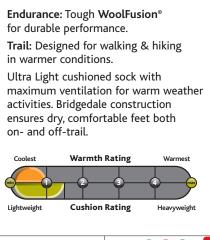


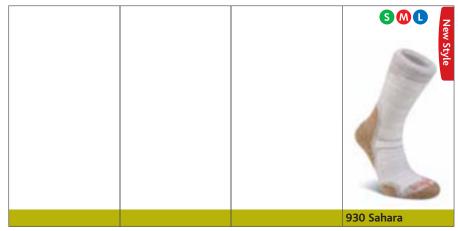


Fibre Content: 42% Nylon/polyamide 38% New Wool

19% Endurofil[™]/polypropylene 1% Lycra[®]/elastane



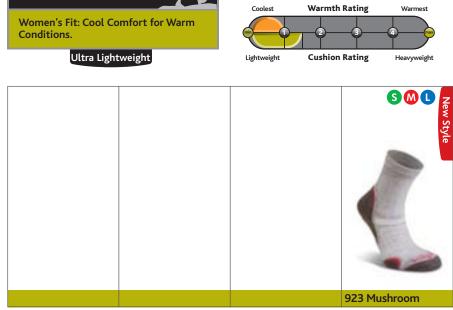






Endurance: Tough WoolFusion® for durable performance. Trail: Designed for walking & hiking in warmer conditions.

Ultra light cushioned sock with maximum ventilation for warm weather activities. Bridgedale construction ensures dry, comfortable feet both on and off-trail. Women's sizes, women's slim fit.

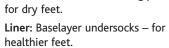












Fine-knit, soft **Coolmax**[®] microfibres help prevent blisters, soreness and allergies. Our liners promote hygiene and cleanliness. Best used under other

Bridgedale socks.







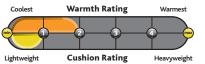
Extra Warmth & Dryness Next-to-Skin.

Base Layer

Thermal: Natural warmth generated by **Endurofil**[™] microfibre yarns.

Liner: Baselayer undersocks – for healthier feet.

Moisture wicking microfibres knit against the skin trap warm air, keeping feet warm and dry. Recommended to be worn under other Bridgedale socks in extreme conditions.



530 Style Code SMLX





Coolmax[®]: Moisture wicking performance for dry feet.

Liner: Baselayer undersocks – for healthier feet.

Wearing our liners helps prevent blisters, soreness, and allergies. Promotes hygiene and cleanliness. Use under other Bridgedale socks. Women's sizes, women's slim fit.





Coolmax[®]: Moisture wicking performance





Fast & Light Series X-Hale//Ventum//Active Light & Vented//Fast & Fresh//Fast & Cool

These socks are designed to be worn with lighter more breathable footwear in warmer conditions and during more fast moving activities. Whether hiking in the Summer, adventure racing or training indoors.

X-Hale

The X-Hale range is characterised by aggressive styling and a powerful look. Designed to be worn in warmer conditions; highly breathable mesh and sculpted cushioning that remains resilient all day long.

Ventum

The new Ventum range features **Be-Fresh** anti-microbial technology for long lasting freshness. Extra dense padding to specific areas with asymmetric fit and light mesh for breathability.

Active

High performance socks made from a cotton mix for Summer use. Designed with cushioning to the sole of the foot for all day protection. Recommended for hiking, cycling and Summer activities.

Cushioned ankle protection

> Targeted cushioning in lace-up stress points

Open mesh for breathability & improved wicking

Flat toe seam Reinforced toe box







reinforced areas



429 Blue/navy 810 Silver/navy



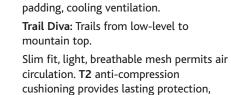
Endurofil[™]/polypropylene Lycra®/elastane



Trail Diva

Women's Fit: Anti-Compression Cushioning. Fashionable & Cool Design.

Fast & Vented



WoolFusion[®] construction drives moisture away. Coolest Warmth Rating



Lightweight **Cushion Rating** Heavyweight





Fibre Content: 44% Nylon/polyamide 27% Merino Wool Endurofil™/polypropylene Lycra®/elastane 27% 2%

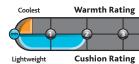


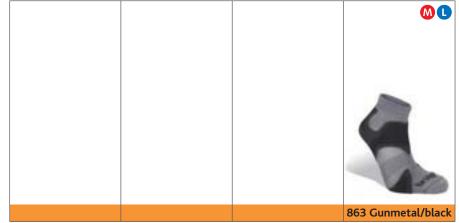
Fast & Vented

X-Hale: Mapped impact cushioning, cooling ventilation.

Speed Demon: Light and highly breathable. T2 double loop cushioning for impact protection.

Light, fast wicking Tactel mesh removes excess perspiration. WoolFusion® combination of Merino Wool and **Endurofil**[™] is mapped for maximum support and heel retention.



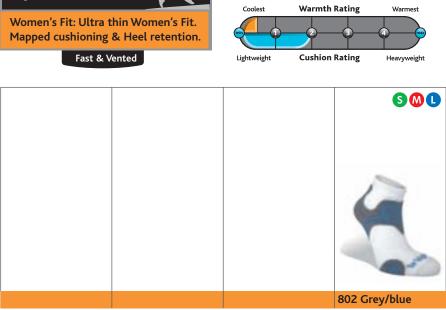


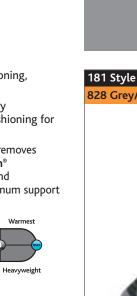


X-Hale: Mapped impact cushioning, cooling ventilation.

Speed Demon: Light and highly breathable. T2 double loop cushioning for impact protection. Light, fast wicking Tactel mesh removes

excess perspiration. WoolFusion® combination of Merino Wool and **Endurofil**[™] is mapped for maximum support and heel retention.













X-Hale: Targeted impact padding, cooling ventilation. Multisport: Hike, run, bike, fitness, X-train. Light, breathable, cushioned and close-fitting. Light mesh permits air circulation. Cushioning under heel, ball and toes provides protection, whilst WoolFusion[®] construction helps drive moisture away.





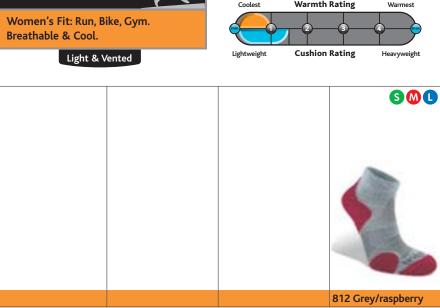


X-Hale: Targeted impact padding, cooling ventilation. Multisport: Hike, run, bike, fitness, X-

train. Light mesh permits air circulation.

provides protection, whilst WoolFusion® construction helps drive moisture away. Women's sizes, women's slim fit. Coolest









Cushioning under heel, ball and toes



Ventum

Multi-terrain

Anti-Microbial Freshness. Asymmetric Design

Fast & Fresh



Anti-odour protection.

run, bike, adventure race.

Cooles

Lightweight

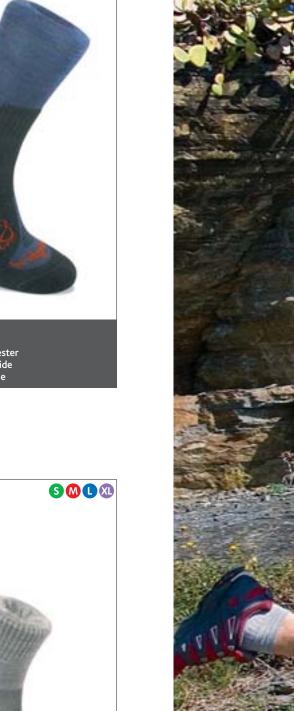
Warmth Rating

Cushion Rating

870 Slate/black



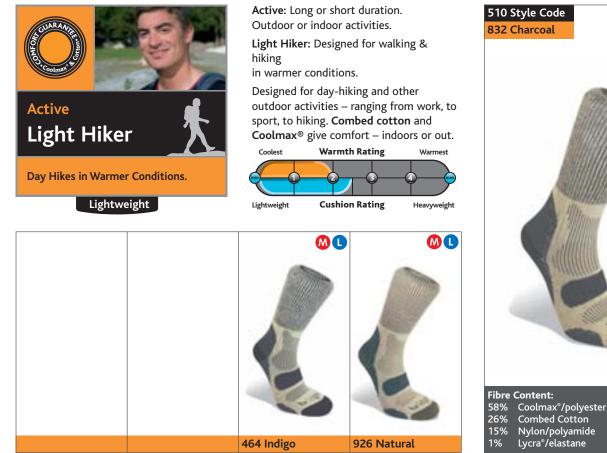
48%Be-Fresh/polyester30%Merino Wool20%Nylon/polyamide2%Lycra*/elastane



SML



Fast & Light Series





Everyday

This sock is superbly fine fitting and made from merino wool and Endurofil[™]. The merino wool is soft next to skin and provides excellent absorption,

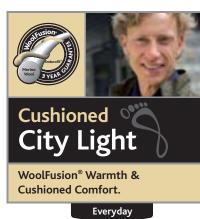
the Endurofil[™] provides 'wicking' and durability. Fine cushioning to the underfoot makes this style stand out from other everyday socks. So comfortable you'll want a pair for every day!



306 Coral

350 Plum

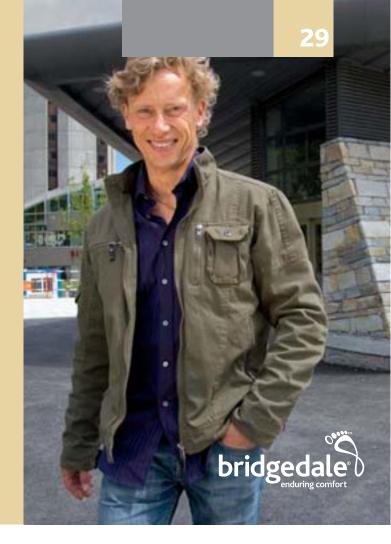




Everyday: For day-long comfort throughout the week. City Light: Business, work, casual and travel. City life.

Fine-knit **WoolFusion**[®] microfibres are hygiene and cleanliness. Underfoot, comfortable.





- extremely warm and dry giving improved Bridgedale's terry cushion is unbelievably



Bandob Be-Fresh Naturally

These socks are designed for more casual activities and lower level walking – day trips in Spring, Summer and Autumn.

Bamboo yarn feels silky soft next to the skin. Bamboo is an absorbing fibre and naturally cools through evaporation. When combined with the wicking properties of Coolmax[®], provides a very comfortable sock for low level walking and everyday use.

Bridgedale Bamboo is undyed. Bamboo has natural antimicrobial properties – Be-Fresh Naturally helps the feet feel fresh all day. Bridgedale Bamboo packaging is printed with vegetable inks, is printed on recycled card and uses 30% less card than standard packs.

Bridgedale supports Plant A Boo[™], a campaign to fight global warming through increased bamboo cultivation.

www.booshoot.com





Crew

bride

Men's Bamboo Crew

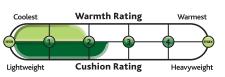
This cool, comfortable crew length sock is knit using bamboo yarns. Bamboo feels silky soft and keeps feet feeling fresh with it's naturally anti-microbial properties. Bamboo and Coolmax[®] wick moisture away from your foot giving lasting, all day comfort.





Women's Bamboo Crew

This cool, comfortable women's crew length sock is knit using bamboo yarns. Bamboo feels silky soft and keeps feet feeling fresh with it's naturally anti-microbial properties. Bamboo and Coolmax® wick moisture away from your foot giving lasting, all day comfort.





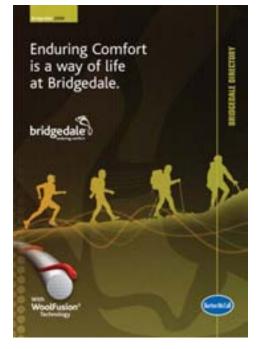






- 29% Nylon/polyamide
- Lycra[®]/elastane

The Point of Sale items we have developed are designed to support the retailer with the brand profile in store. These items are available from stock and have been designed to attract the consumer to the Bridgedale brand and make selecting the product quick and easy.



Spring / Summer 2010 Directory DBRG/2010



Test Sock Box 8859



Header Card for Slat Wall 8873



Sock Plinth (fits all stands except Triangular Stand 8849) 8840

Women's Header Card (Medium Stand only) 8872





Outdoor/Fast & Light Header Board Stickers (Large Stand only) 8841



3D Foot Surround 8874 & 8887 (As a pair)

33





Trail Light

Trail

Trekke



Outdoor/Fast & Light A4 Style Selector 8875



Pair of 3D Footforms Boot length & Socks 9874

Point of Sale Stands



Centre Floor Double Stand 8848

Centre Floor Triangular Stand 8849





Medium Floor Stand 8842

Large Floor Stand 8829



Outdoor Card Header 8846 (to accompany Generic Card Stand Base 8835)



Generic Card Stand Base 8835 Fast & Light Card Header 8836 ader 8833

35



Generic Card Stand Base 8835 Bamboo Card Header 8833

Pack Changes





'Made in the UK' & UK Flag Now added to the front of all packs for styles made in Northern Ireland.

Activity Silhouettes

Added to the front of packs to the right of the style name is an Activity Silhouette which is designed to help describe the activity & terrain the sock is suitable for, thus further improving self selection of the product and improve sell through even more!

A help to both English and non-English speaking countries.



Endurance Summit Knee, Endurance Summit, Comfort Summit, Women's Comfort Summit



Endurance Trail, Comfort Trail, Endurance Trail Light, Women's Endurance Trail Light, X-Hale Trailhead, X-Hale Trail Diva, Ventum Light Hiker, Active Light Hiker, Women's Active Light Hiker

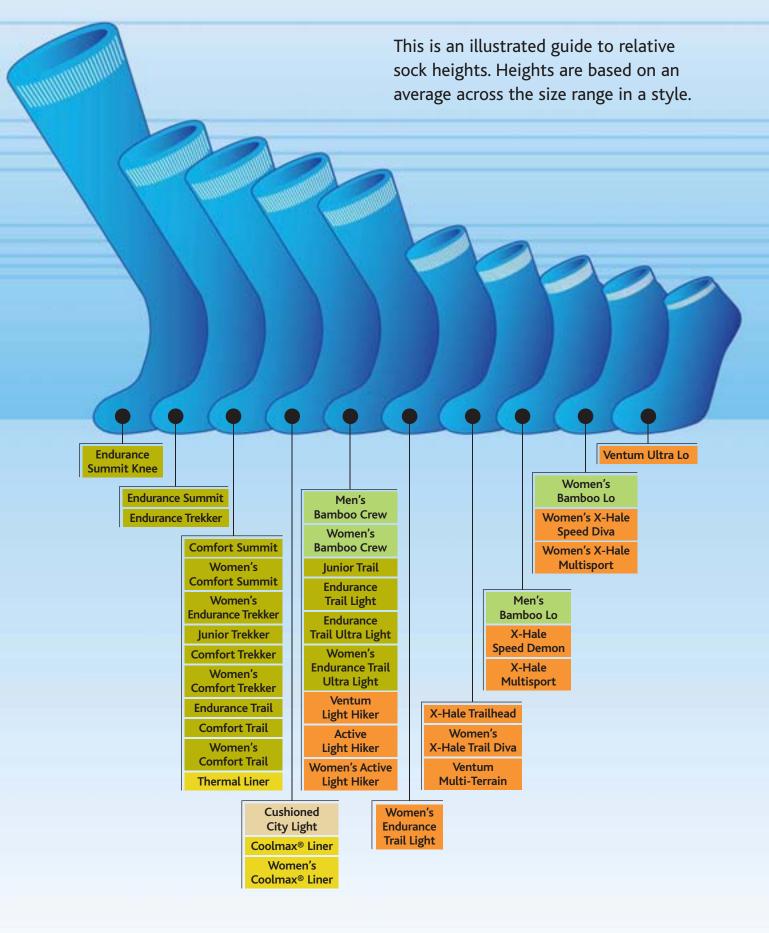


Endurance Trekker, Women's Endurance Trekker, Comfort Trekker, Women's Comfort Trekker



X-Hale Speed Demon, X-Hale Speed Diva, X-Hale Multisport, Women's X-Hale Multisport, Ventum Multi-Terrain, Ventum Ultra Lo

Sock Heights



Men's Sizing Chart

Size	Size Code	UK	Europe	USA
Small	6	3-5.5	36-39	4-6.5
Medium	7	6-8.5	40-43	7-9.5
Large	8	9-11.5	44-47	10-12.5
X-Large*	9	12+	48+	13+

*Only on selected colours

Women's Sizing Chart

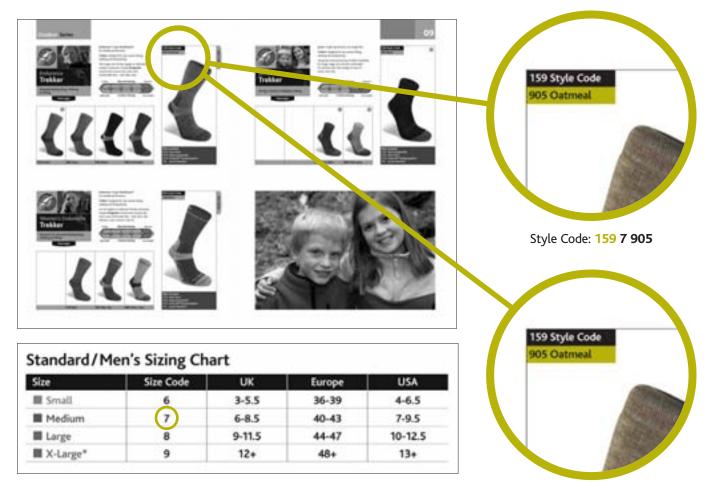
Size	Size Code	UK	Europe	USA
Small	5	3-4.5	35-37	4-6
Medium	6	5-6.5	38-40	6.5-8
Large	7	7-8.5	41-43	8.5-10

Junior Sizing Chart

Size	Size Code	UK	Europe	USA
Junior (Small)	3	10-12	28-30	11-13
Junior (Medium)	4	12-1	31-33	13-2
Junior (Large)	5	1-3	34-36	2-4
Junior (X-Large)	6	3-5	37-39	4-6

Product Codes

Product codes are made up using 7 numbers which include: **Style Code, Size Code, Colour code**. **Example:** Product code for Endurance Trekker, size medium, colour Oatmeal is **1597905**:



Glossary

Bamboo viscose

Bamboo viscose is silky soft next to the skin. It has natural anti-microbial properties and naturally cools through evaporation. Be-Fresh Naturally for all day freshness and supreme comfort. Bamboo viscose is combined with Coolmax[®] for superb wicking and comfort.

Be-Fresh

Be-Fresh is the anti-microbial, anti-bacterial fibre used exclusively in Bridgedale socks. Tested and approved by Bridgedale, Be-Fresh offers all day freshness and supreme comfort.

Coolmax®

Coolmax[®] is combined with either Merino wool or Cotton for a soft, fine touch next to skin. The 4-channel construction draws moisture away from the skin and transports it to the outer surface for maximum dryness and comfort all day.

Endurofil™

Endurofil $^{\mathbb{M}}$ is a thermal yarn and is combined with Tough wool and Merino wool for superb wicking and durability.

Endurofil[™] is a polypropylene fibre, which also offers high abrasion and wash resistance.

Lycra®

Lycra[®] is used in every sock in the Bridgedale range. It is an elastic fibre, which ensures Bridgedale socks, fit and stay fitted. Lycra[®] helps Bridgedale socks keep their shape year after year. Lycra[®] is also knit in specific zones in certain socks in the range to further improve fit and long term comfort.

Merino Wool

Merino wool is the finest wool used in the Bridgedale range. Merino wool offers superb softness and touch next to skin. Merino wool also provides excellent thermal and moisture control properties.

Tough Wool (New Wool)

Tough wool is not as fine as merino wool. It is the first spin of wool, which guarantees softness and quality. Other wool yarns are spun from recycled wool and can be uncomfortable next to skin.

Tough wool also provides excellent thermal and moisture control properties.

3 Year Guarantee

In the unlikely event that a consumer is not happy with a pair of Bridgedale socks and they are returned to the place of purchase with a valid receipt within 3 years from the date of purchase we would recommend a no question' replacement or refund. Bridgedale will support this Guarantee with distributors only and not direct to consumers.

1 Year Guarantee

In the unlikely event that a consumer is not happy with a pair of Bridgedale socks and they are returned to the place of purchase with a valid receipt within 1 year from the date of purchase we would recommend a no question' replacement or refund. Bridgedale will support this Guarantee with distributors only and not direct to consumers.

Fibre contents are correct at time of print and may be subject to change. This workbook is printed on 100% recycled paper.



